



## Premium Zinc Galvanising Spray - 400g

### COLD GALVANISING SPRAY - HEAVY DUTY PRIMER

- 91% Zinc in Dry Film, Heavy Duty Primer
- Made in Australia
- Conforms to AS3750.9.2009 Type 1
- Suitable for use as a weld through primer
- Heavy Duty Galvanic Protection Spray featuring a Zinc Rich Formulation suitable for a variety of surfaces including Steel, Galvanised Iron, Sheet Metal and Structural Steel.
- Product Size: 400g
- Drying Time | Touch Dry = 30 minutes, Recoat = 12 hours
- For best results, we recommend using our Metallic Silver Spray (Item No. #14204) as a topcoat to finish.



# DIRECTIONS FOR USE

Signet Pty Ltd  
PO Box 767 Capalaba DC QLD 4157

 [signet.net.au](http://signet.net.au)

 13 7446



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Signet's Own Cold Galvanising Spray is manufactured in Australia on our premises, which allows Signet to continually perform quality testing to ensure it is up to our highest standard. Cold Galvanising Sprays are an ideal way to protect metal surfaces, such as Steel, Galvanised Iron, Sheet metal and Structural Steel, to protect them from corrosion. The Zinc Rich Formulation applies a galvanised film with cathodic protection which resists rust, scratches and chips.

#### Surface Preparation

Round off all rough welds, sharp edges and remove weld spatter. Remove grease, oil and other contaminants.

REPAIR OF GALVANISED STEEL: Remove zinc oxide white deposits, rust and old paint films by power tool cleaning.

STEEL WHERE ABRASIVE BLAST CLEANING IS NOT VIABLE: Rust, mill scale, oxide deposits and old paint films on metal surfaces must be removed by power tool cleaning.

STEEL: Abrasive blast clean to a minimum of AS1627.4 Class 2.5 with a blast profile of 40–70 microns. Remove all dust by brushing or vacuum.

COATING PERFORMANCE IS PROPORTIONAL TO THE DEGREE OF SURFACE PREPARATION. REMOVE ALL DUST.

#### Application

Shake can vigorously for one 30 seconds after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Shake often during use. Hold can upright 15–20cm from surface and spray in a steady back-and-forth motion, applying a mist coat followed by a full even coat, slightly overlapping each stroke. Avoid spraying too close to the surface or spraying too heavily. This will prevent sagging and give a smooth even finish. Repeat if necessary. Do not use near open flame. After use, clean valve immediately by turning the can upside down and depressing spray button for 2 seconds until only gas escapes. Overspray can be removed with Mineral Turps.

#### Ideal Application Temperature

Between 10°C and 32°C.

#### For Best Results

Ideal for welds and damaged galvanizing, steel structures, tank exteriors, wrought iron and more, we recommend using this item first as a primer (suitable to be weld through) and then finish with Metallic Silver Zinc Spray (Item No. #14204) as a topcoat.



- |                                     |                              |
|-------------------------------------|------------------------------|
| <input checked="" type="checkbox"/> | Item 14216 (Premium Zinc)    |
| <input type="checkbox"/>            | Item 14204 (Metallic Silver) |
| <input type="checkbox"/>            | Item 14202 (Zinc Shield)     |
| <input type="checkbox"/>            | Item 14217 (1L Zinc Paint)   |

# SAFETY INFORMATION

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#### First Aid & Safety Information

Please refer to product SAFETY DATA SHEET (SDS) before use. Safety data sheets are available for download on individual product pages, visit [signet.net.au](http://signet.net.au)

#### SAFETY

**KEEP OUT OF REACH OF CHILDREN.**

If swallowed, seek medical advice immediately and show the container or label. Do not induce vomiting. If in eyes, immediately flush with running water for at least 15 minutes. Seek immediate medical attention.

Avoid breathing in vapor or mist. Use only with adequate ventilation.

If on skin, remove contaminated clothing and wash skin thoroughly with soap and water. **WARNING** - Misuse by concentrating and inhaling contents can be harmful or fatal.

**For 24-hour medical emergency response in Australia call 131126 and in New Zealand call 0800 764 766.**

#### CAUTION

HIGHLY FLAMMABLE. KEEP AWAY FROM FLAME AND ELIMINATE ANY SOURCE OF IGNITION. Keep in a cool place and out of sun. Contents under pressure. Do not puncture or incinerate this can, even when empty.

#### ENVIRONMENT

Residual paint should be sprayed onto newspaper, allowed to dry and then dispose of via domestic waste collections. Empty aerosol cans are recyclable via can recycling programs.

